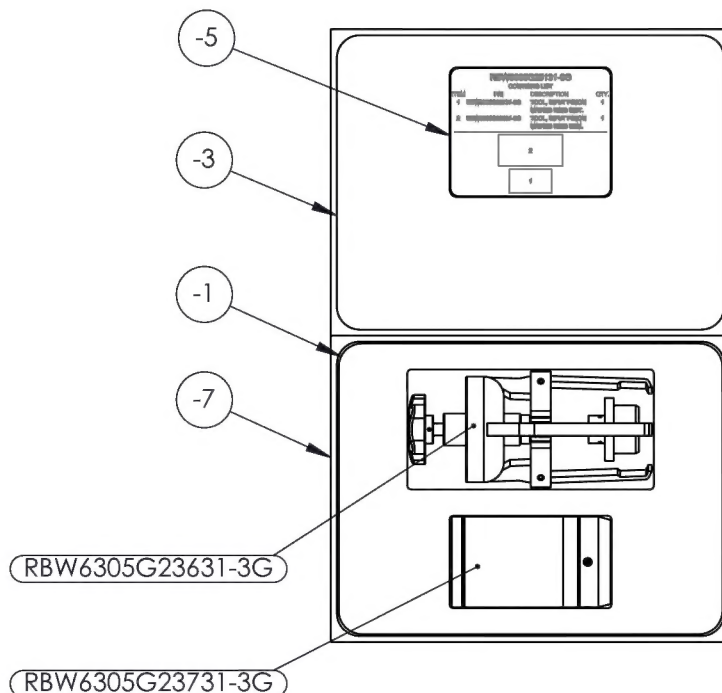
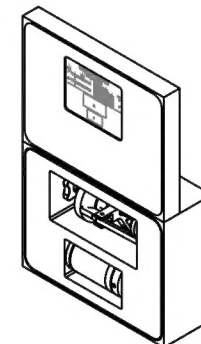


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/19/2017	RJC	JAG



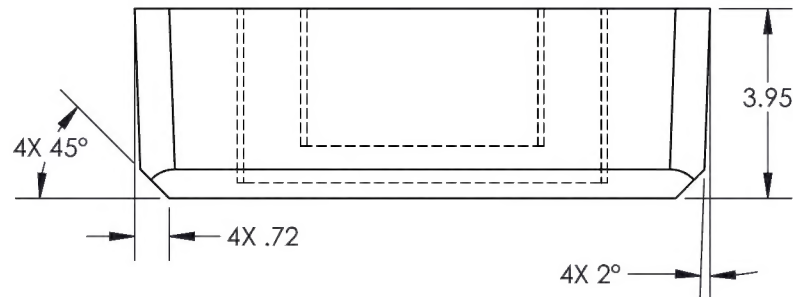
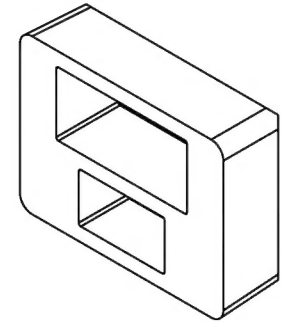
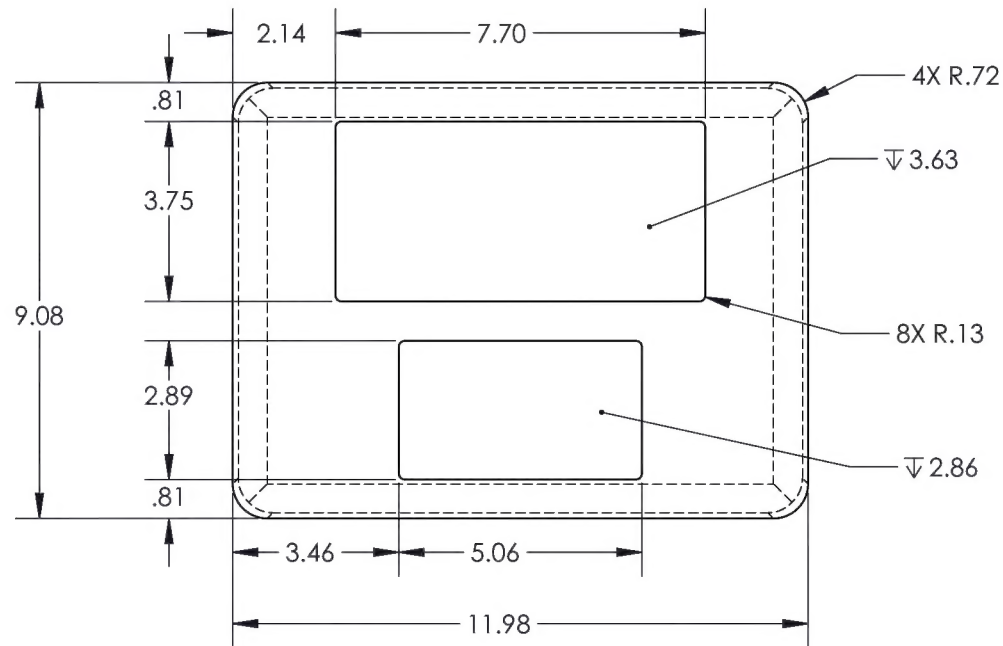
NOTE:
REFERENCE AGUSTA T/N 3G6305G25131.

DART AEROSPACE																			
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT																			
DWG NO. RBW6305G25131-3G	REV 1																		
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td></td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td></td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td></td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125	SPEC	1. BREAK ALL SHARP EDGES		.015 x 45° OR .015R		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
MAT'L	UNLESS OTHERWISE SPECIFIED																		
HEAT TREAT	DIMENSIONS ARE IN INCHES																		
FINISH	.XXX ± .005 FRACTIONS ± 1/8																		
	.XX ± .01 ANGLES ± .5°																		
	.X ± .1 SURFACES = 125																		
SPEC	1. BREAK ALL SHARP EDGES																		
	.015 x 45° OR .015R																		
	2. DIMENSIONAL LIMITS APPLY AFTER PLATING																		
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																		
DRAWN BY: RJC 05/19/2017	USED ON MODEL																		
CHECKED: DD 05/22/2017	AW139																		
OPPS APPR: AA 06/05/2017																			
QA APPR: JL 06/13/2017																			
APPROVED: JAG 06/15/2017																			
SCALE 1:6	DATE 5/19/2017																		
SHEET 1 OF 4																			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TOOL, INPUT PINION MATING RING REMOVER		RBW6305G23631-3G	1
				1	TOOL, INPUT PINION MATING RING INSTALLATION		RBW6305G23731-3G	1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.95 X 9.08 X 11.98 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 9.20 X 12.10 (CASE SOLUTIONS)	3
			-5	1	CONTENT PLACARD	PLASTIC		4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1400-E	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



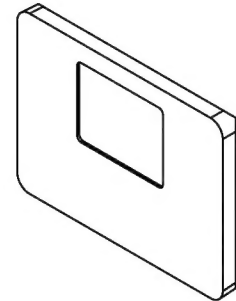
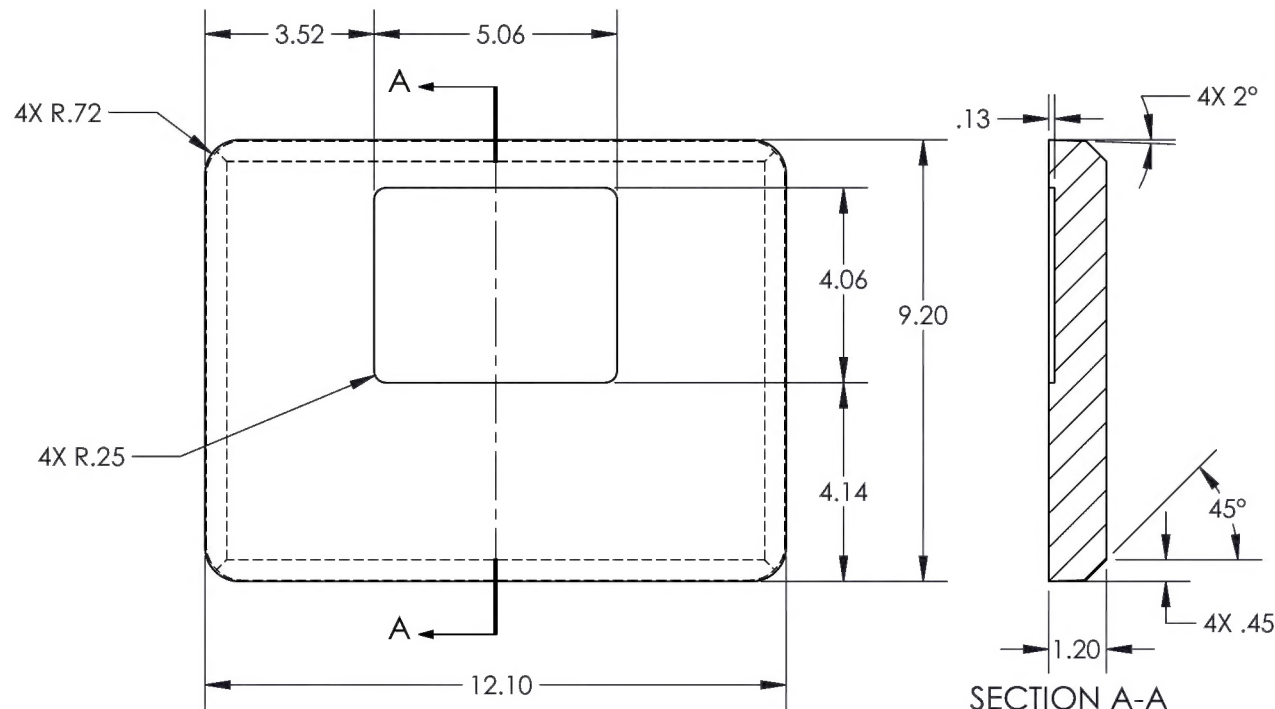
(-1)

BOTTOM FOAM

DART AEROSPACE	
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT	
DWG NO. RBW6305G25131-3G-1	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: RJC 05/19/2017	USED ON MODEL
CHECKED: DD 05/22/2017	AW139
OPPS APPR: AA 06/05/2017	
QA APPR: JL 06/13/2017	
APPROVED: JAG 06/15/2017	
SCALE 1:4	DATE 5/19/2017
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

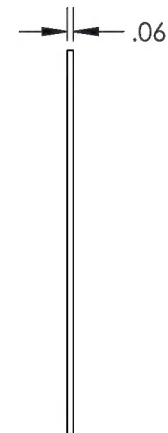
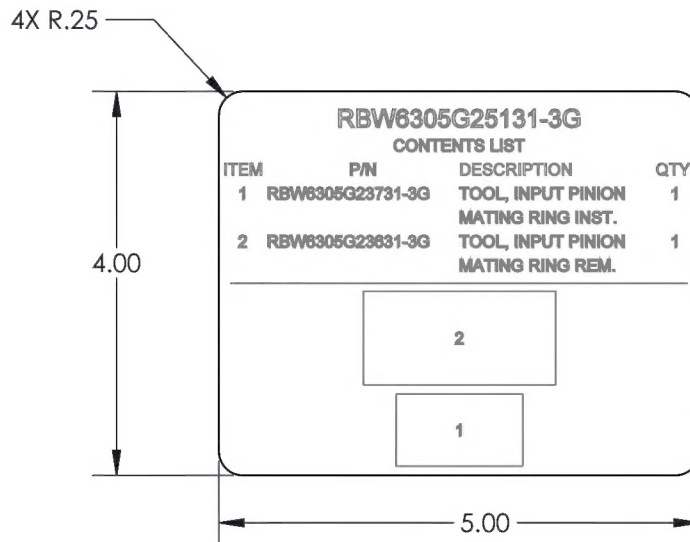
(-3)

TOP FOAM

DART AEROSPACE	
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT	
DWG NO. RBW6305G25131-3G-3	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES = 125°	
SPEC	
DRAWN BY: RJC 05/19/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 05/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/13/2017	USED ON MODEL
APPROVED: JAG 06/15/2017	AW139
SCALE 1:4	DATE 5/19/2017
SHEET 3 OF 4	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:
USE PDF TO MANUFACTURE.

(-5)
CONTENT PLACARD

DART AEROSPACE	
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT	
DWG NO. RBW6305G25131-3G-5	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: RJC 05/19/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 05/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/13/2017	USED ON MODEL
APPROVED: JAG 06/15/2017	AW139
SCALE 1:2	DATE 5/19/2017
SHEET 4 OF 4	